

## Get Ready to Assemble

#### For best results, keep these tips in mind:

- We know you want to finish this assembly as quickly as possible, but trust us: you'll have a better experience if you take it one step at a time.
- Q Give yourself some room to work near where you want the fully assembled product.
- 3 If your floor isn't carpeted, assemble this product on the empty carton to avoid scratching.
- Do you have a friend who owes you a favor? Some steps may go a little easier with a second set of hands.

#### DOs

- Use a #2 Phillips head screwdriver (or other handheld tools as indicated)
- Wear safety glasses at all times during assembly
- Carefully follow the instructions in this guide and complete all steps in order
- Give us a call if you're having trouble with a particularly tricky step

#### DON'Ts

- We know power tools are quick and easy, but you shouldn't use them when assembling this product (unless otherwise specified)
- Never move your furniture with items inside or resting on the surface
- Do not attempt to use this product before all steps have been completed

#### **IMPORTANT SAFETY INFORMATION**



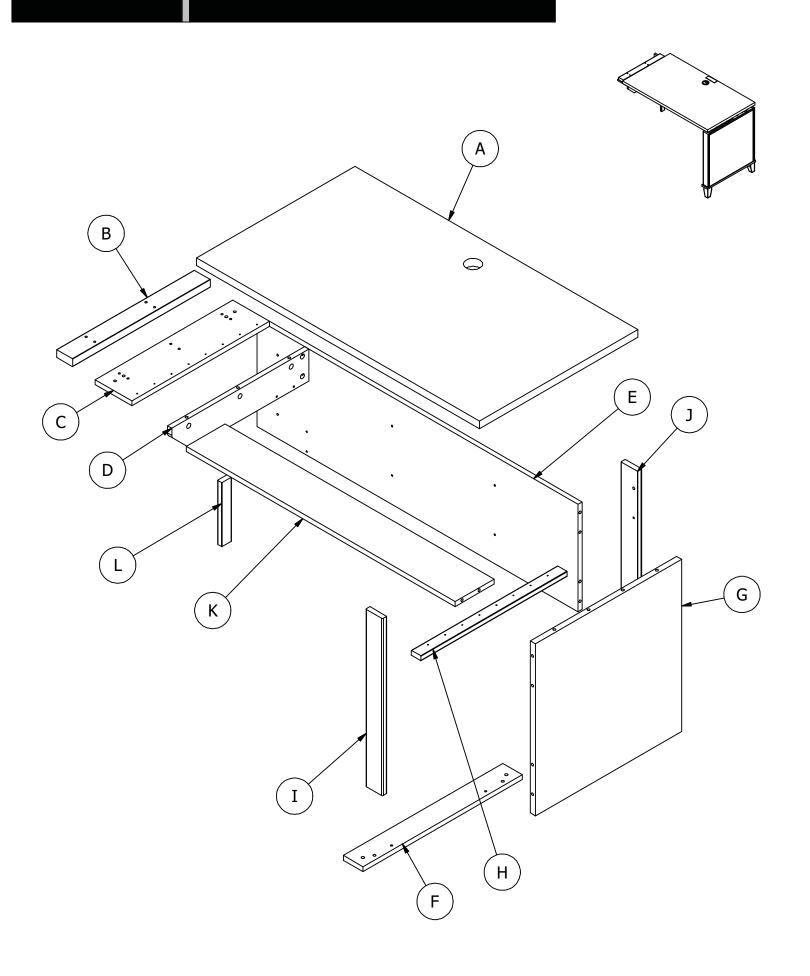
# PLEASE READ WARNINGS

Improper use can cause safety hazards, or damage to your furniture and household items.

Warning	Do	Don't	Why it's important
Serious injury may occur.	Assemble following all instructions using all indicated parts and hardware provided.	<ul> <li>Do not move unit when loaded.</li> <li>Do not load with a television or other heavy equipment.</li> <li>Do not exceed the maximum load limits stated in the instructions.</li> <li>Do not sit or stand on adjustable height work surface.</li> </ul>	Improper assembly, use or loading can lead to product instability, tip-over or collapse.
Serious injury may occur.	Maintain 1 inch (25mm)     clearance between desk     and all other furniture at all     times.	Do not place hands close to the mechanism when lifting or lowering the work surface.	Pinch points exist in the mechanism and may be created by placing the desk too close to other furniture and objects.

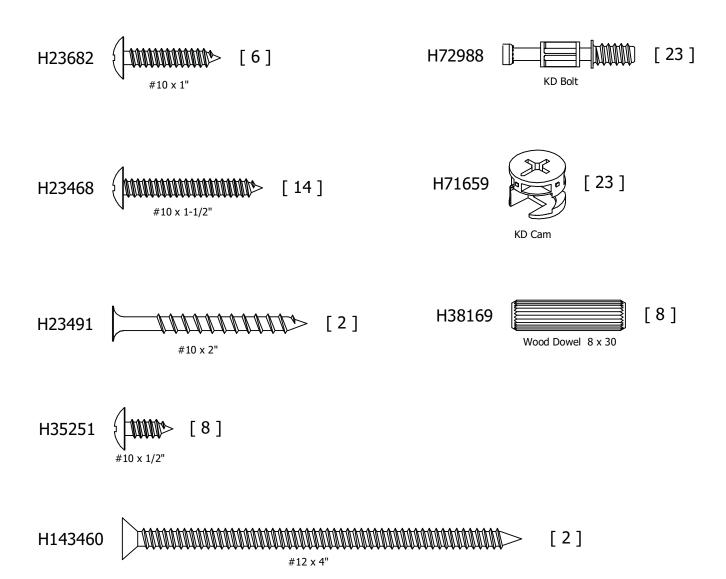
Advertencia	Hacer	No	Por qué es importante
Se pueden producir lesiones graves.	Ensamble siguiendo todas las instrucciones utilizando todas las piezas y ferretería indicados provistos.	<ul> <li>No mueva la unidad cuando esté cargada.</li> <li>No cargue con un televisor u otro equipo pesado.</li> <li>No exceda los límites máximos de carga establecidos en las instrucciones.</li> <li>No se siente ni se pare sobre una superficie de trabajo de altura ajustable.</li> </ul>	El ensamblaje, uso o carga inadecuados pueden provocar inestabilidad del producto, vuelco o colapso.
Se pueden producir lesiones graves.	Mantenga un espacio de 1 pulgada (25 mm) entre el escritorio y todos los demás muebles en todo momento.	No coloque las manos cerca del mecanismo cuando levante o baje la superficie de trabajo.	Existen puntos de pellizco en el mecanismo y pueden crearse colocando el escritorio demasiado cerca de otros muebles y objetos.

# Get to know your Boards



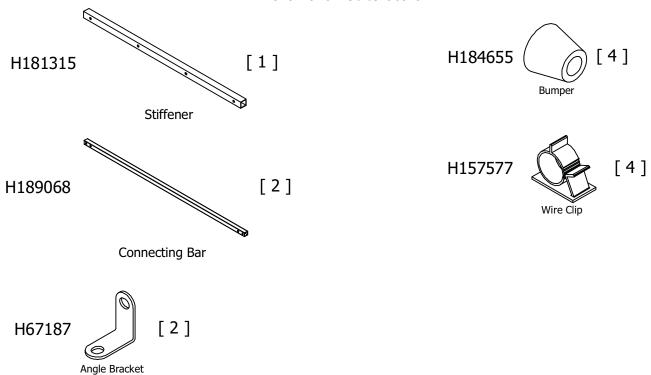
## Get to know your Fasteners

Fasteners are shown actual size.

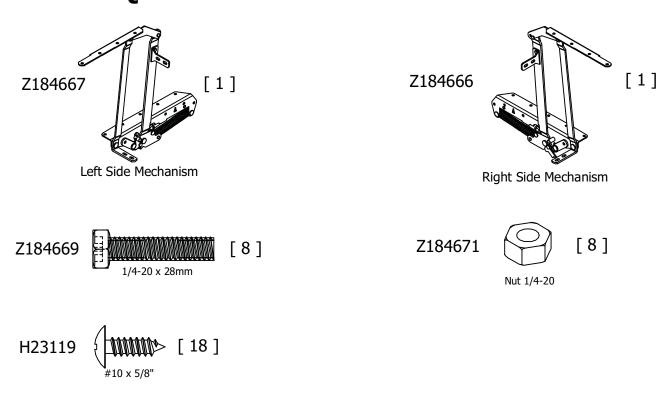


### Get to know your Hardware

Hardware not to scale.



#### **Q184665 Sit to Stand Mechanism**

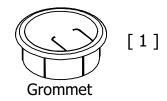


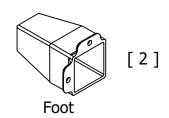
## Get to know your Hardware

Hardware not to scale.

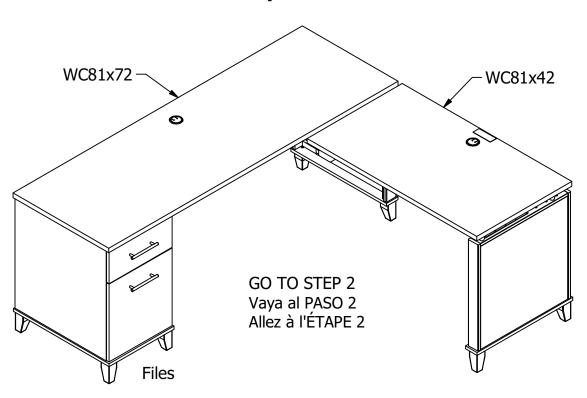




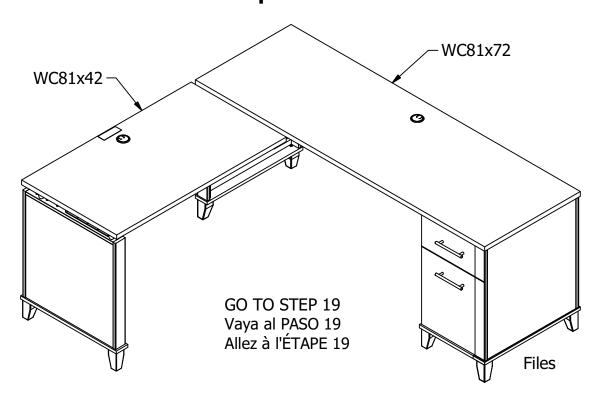




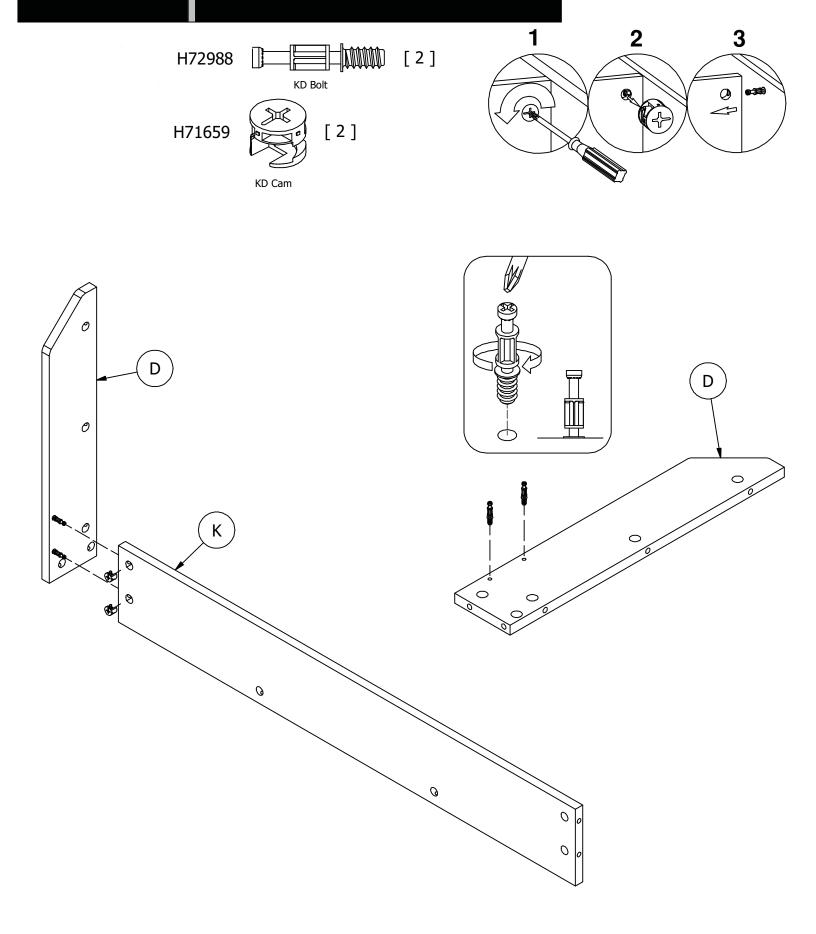
#### Option 1

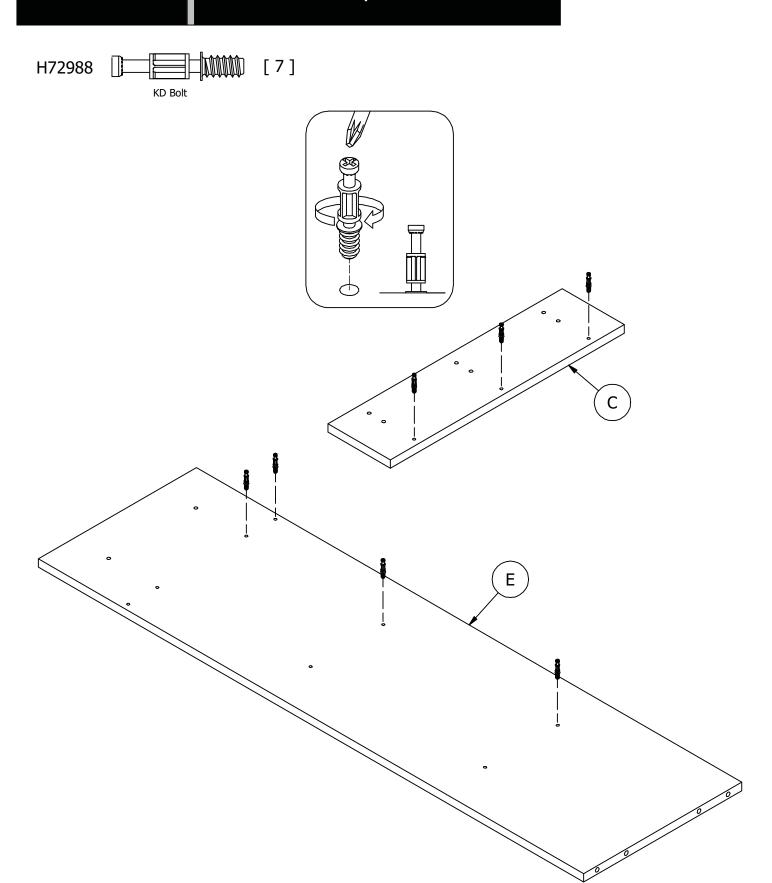


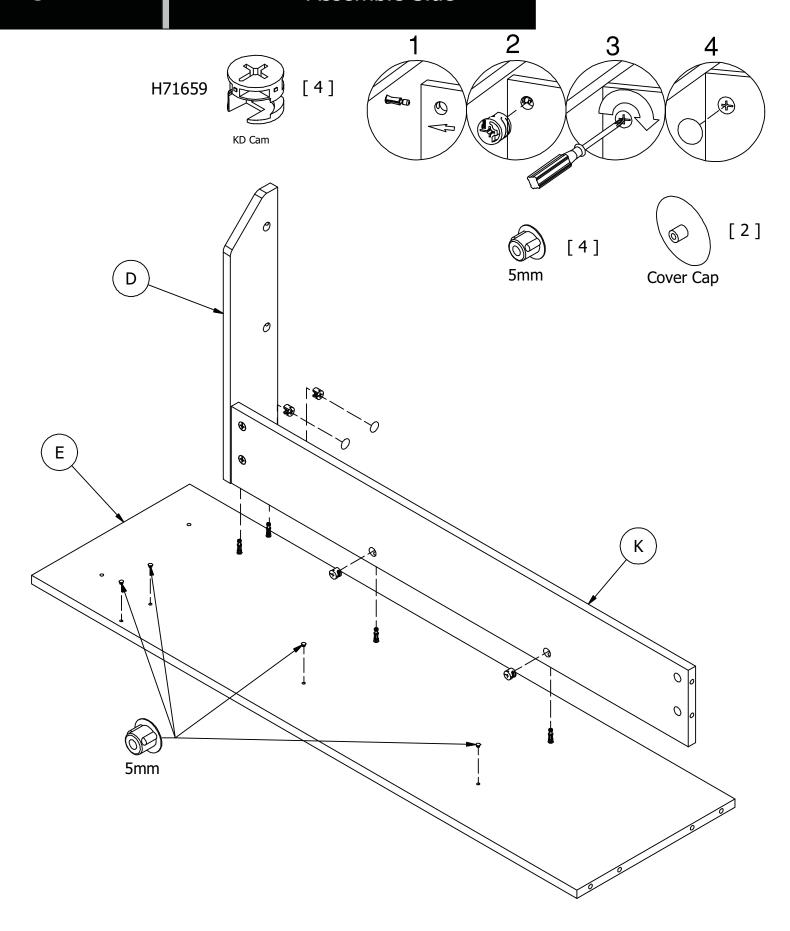
#### Option 2



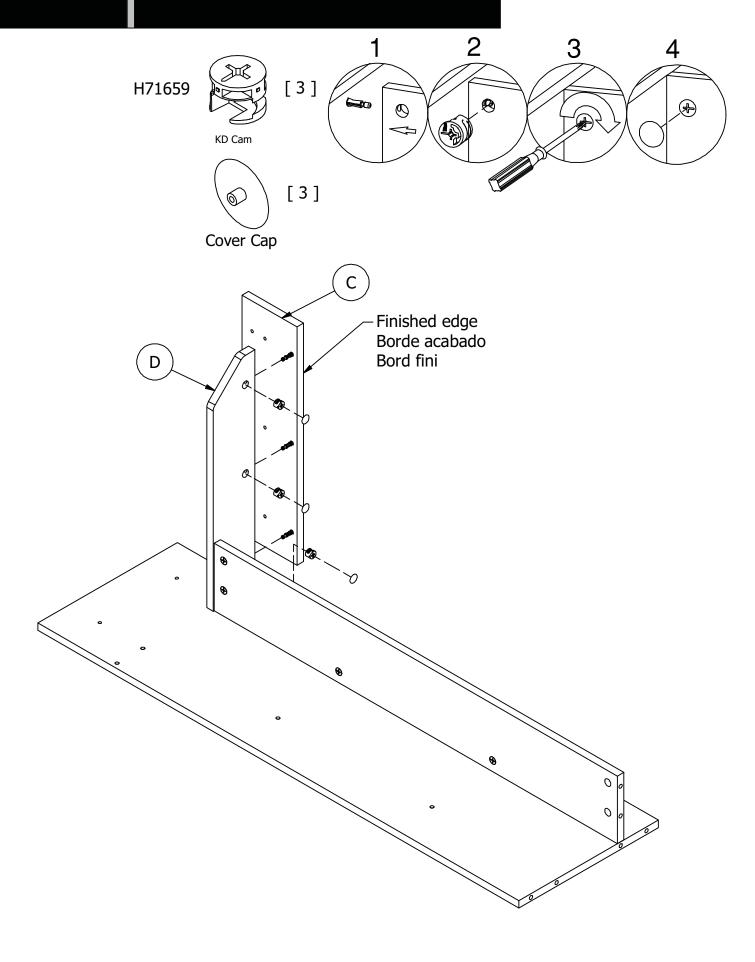
## Prepare Rails



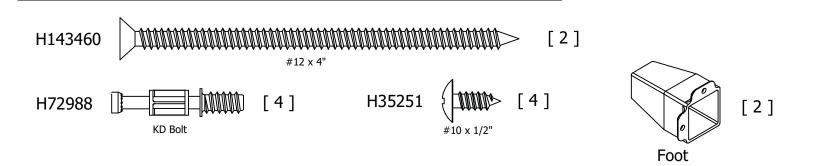


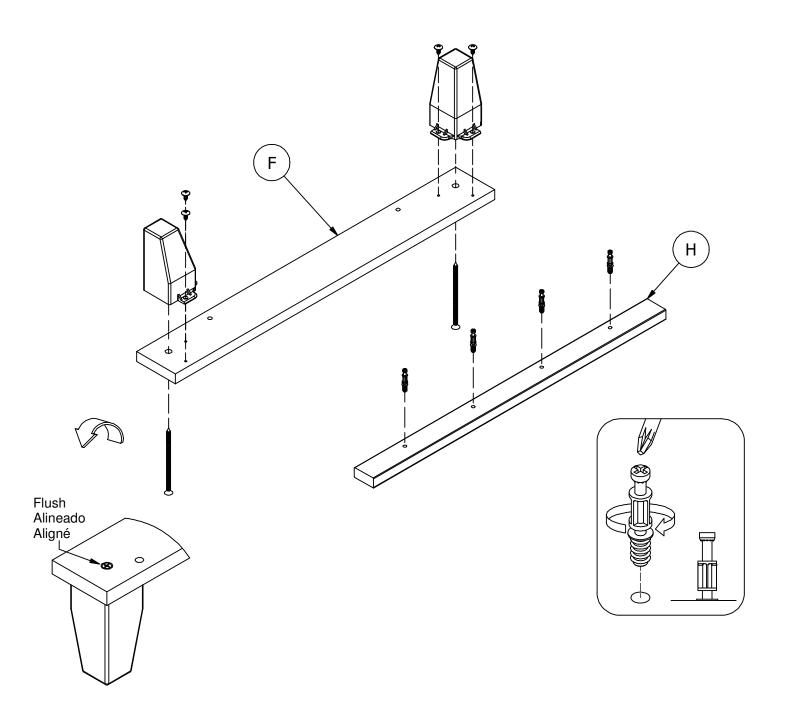


#### Assemble Side



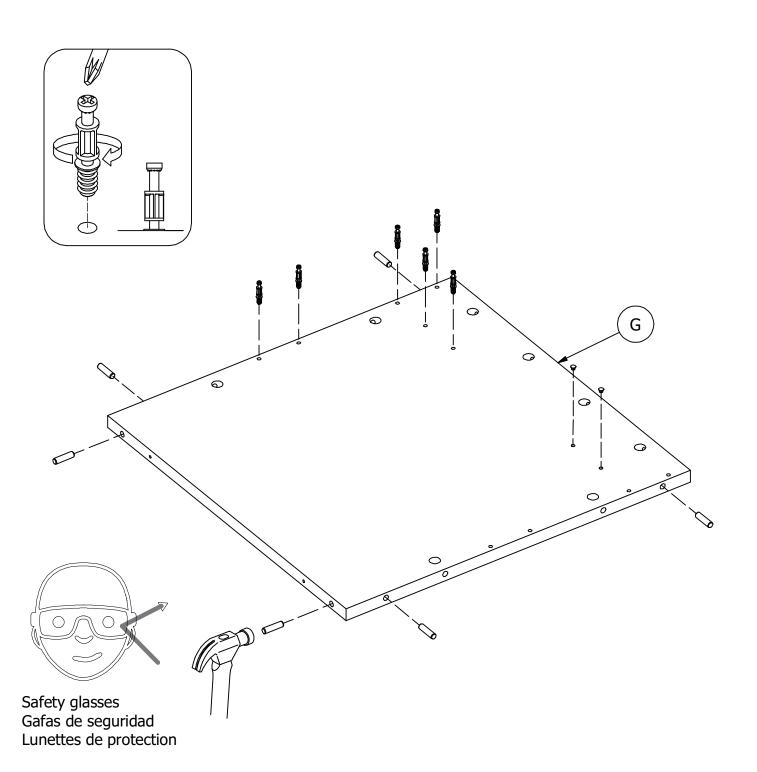
## **Assembly Base**



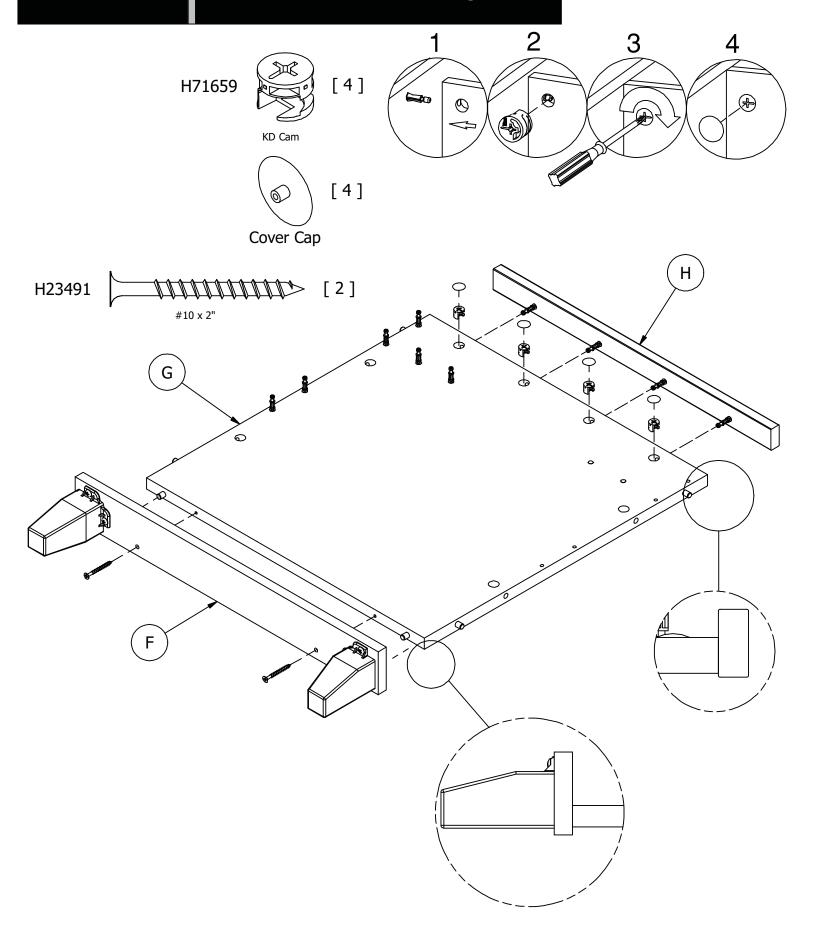


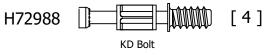
## Prepare Side

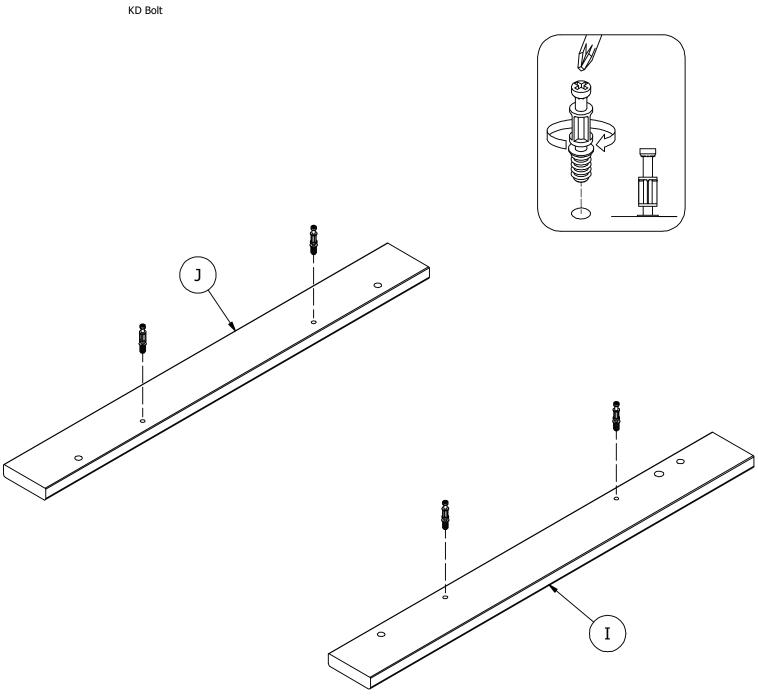




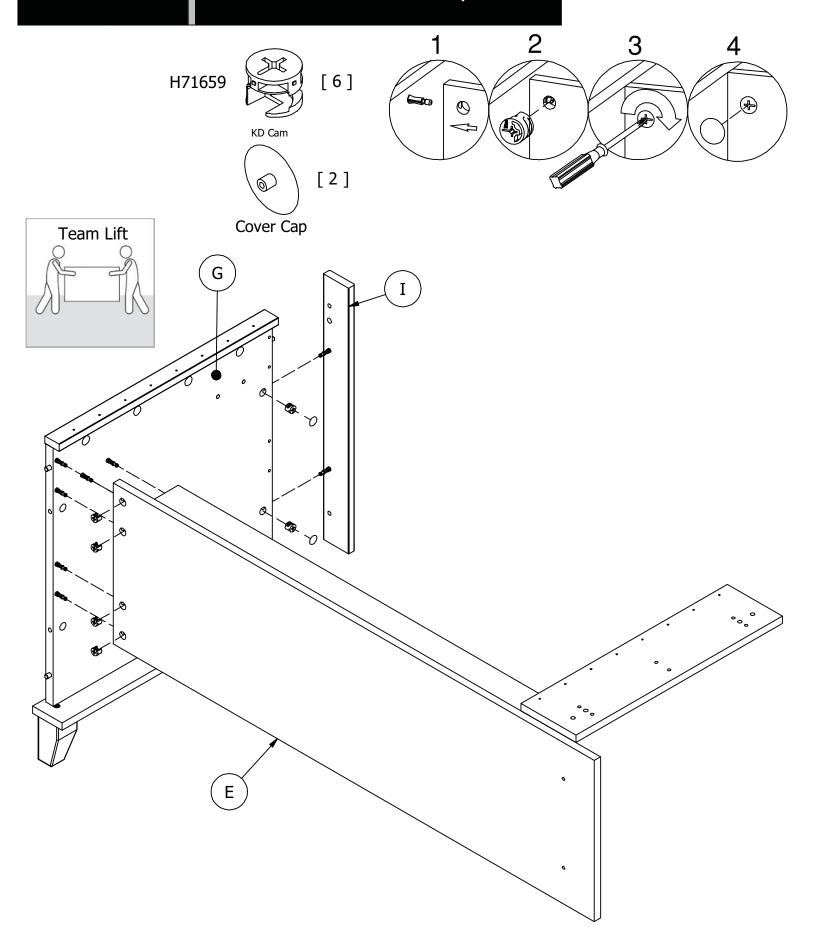
## Assemble Leg



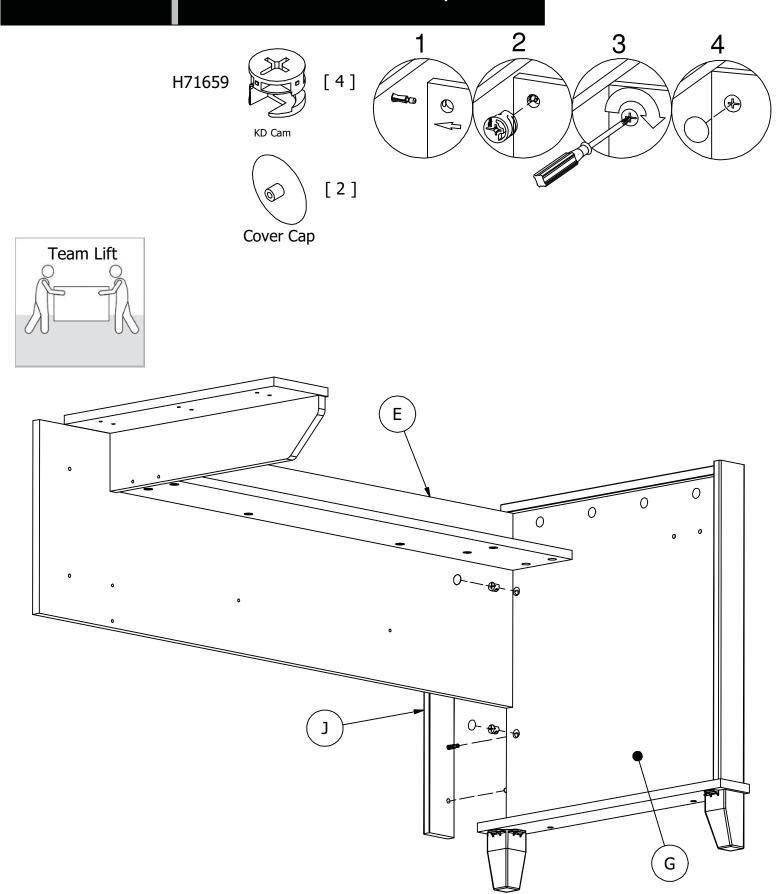


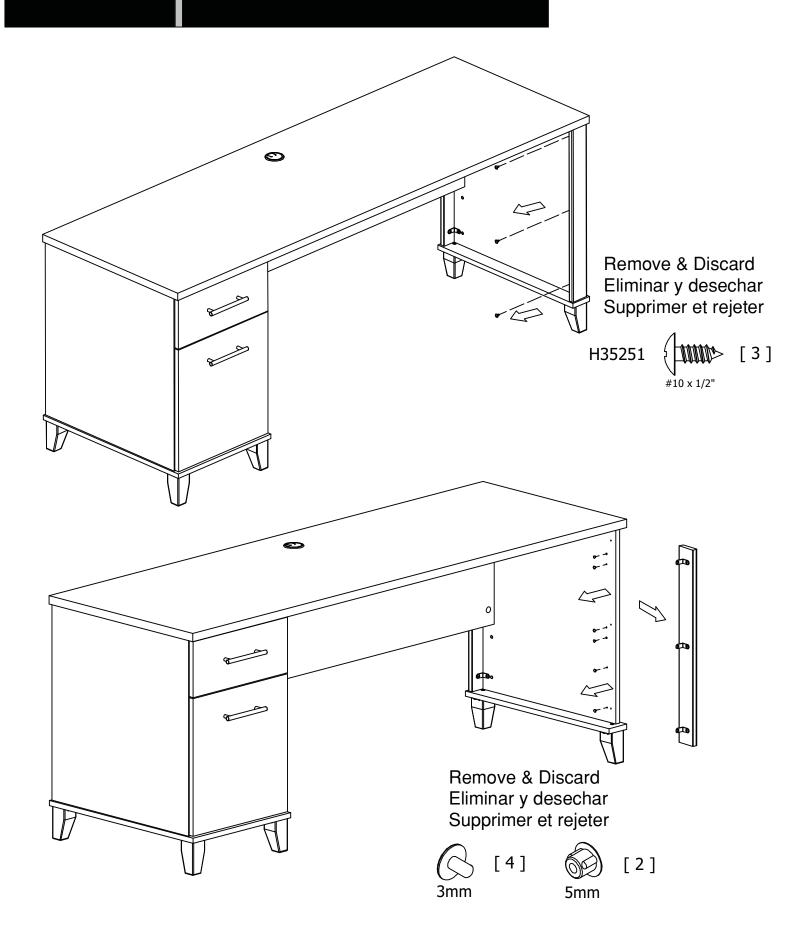


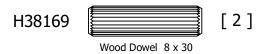
## Assemble Modesty Panel

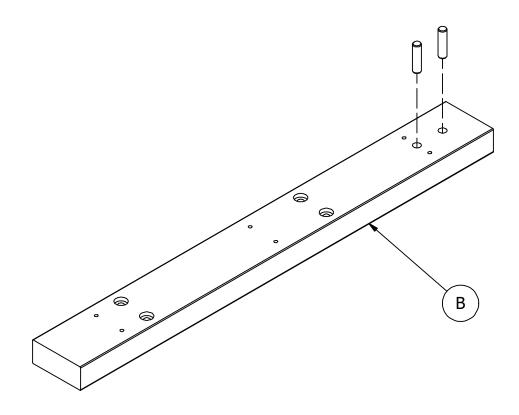


## Assemble Modesty Panel

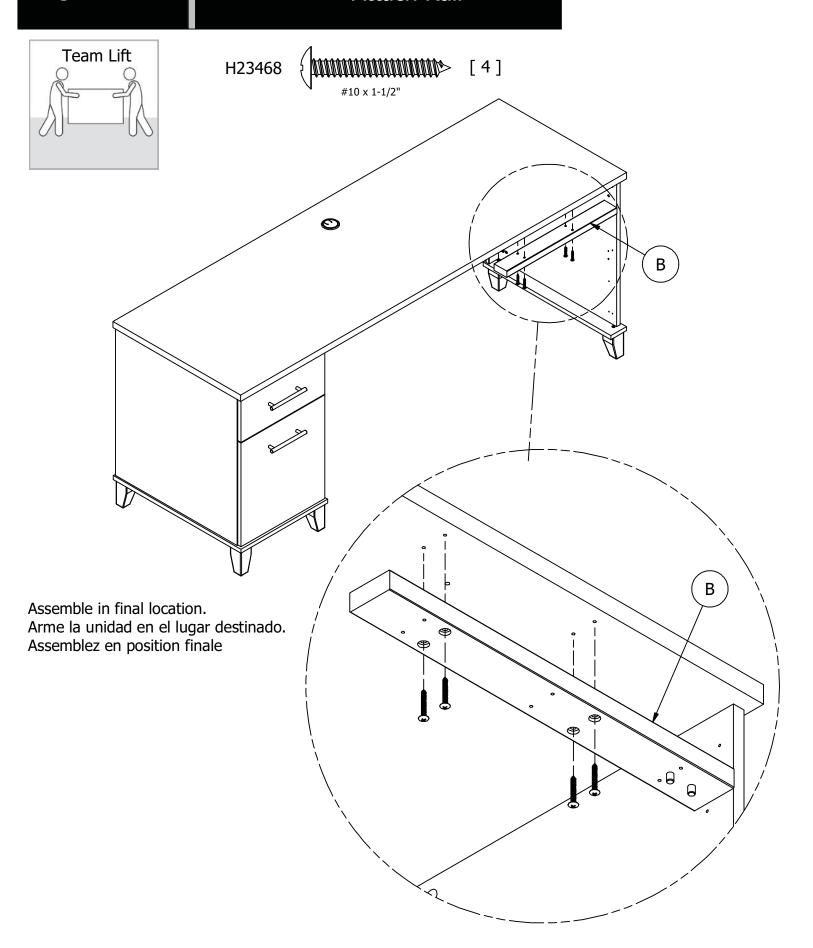




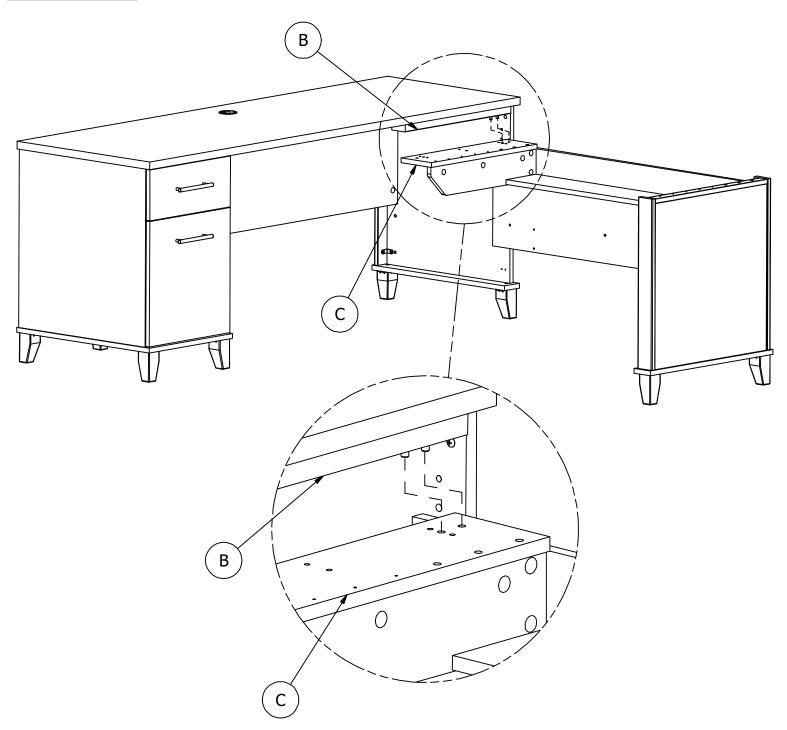


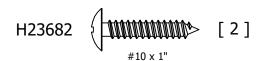


#### Attach Rail

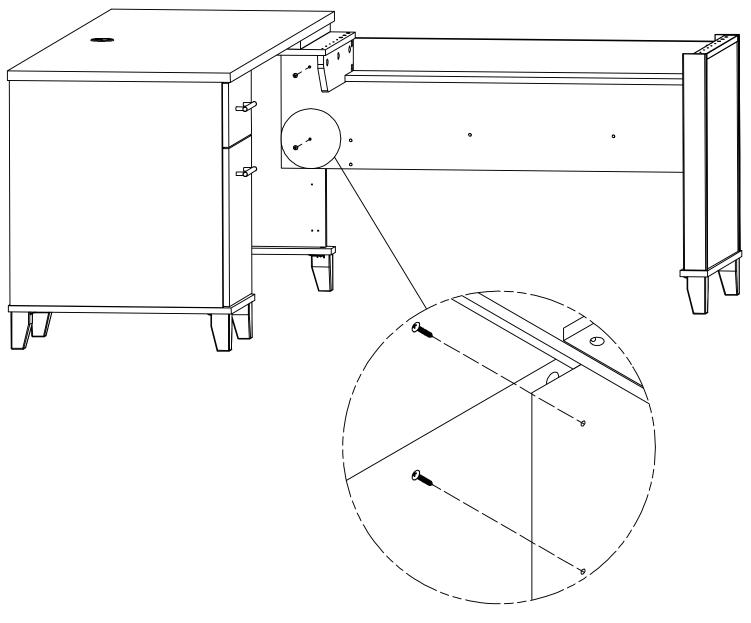


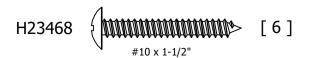


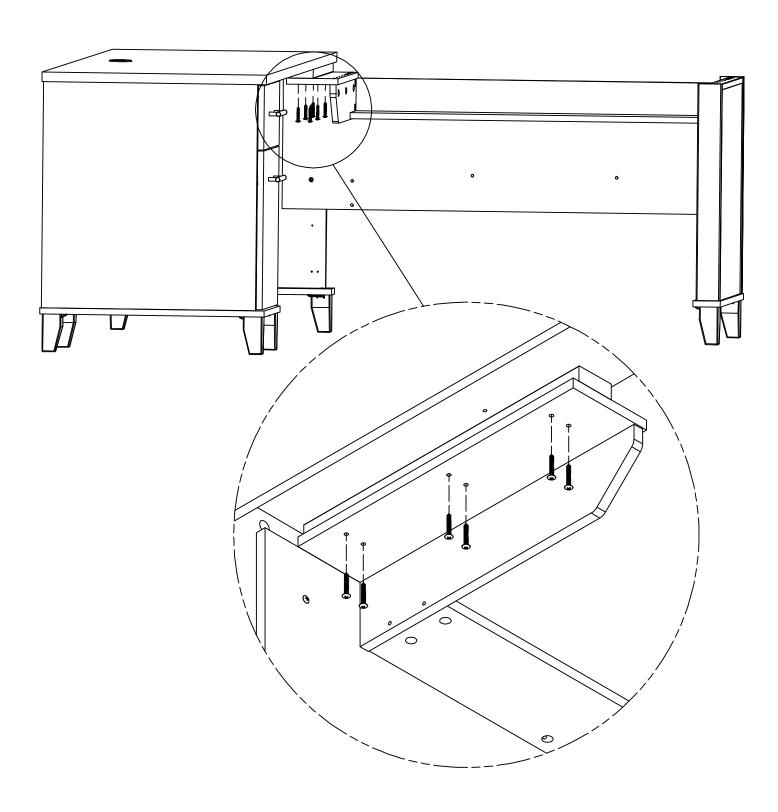




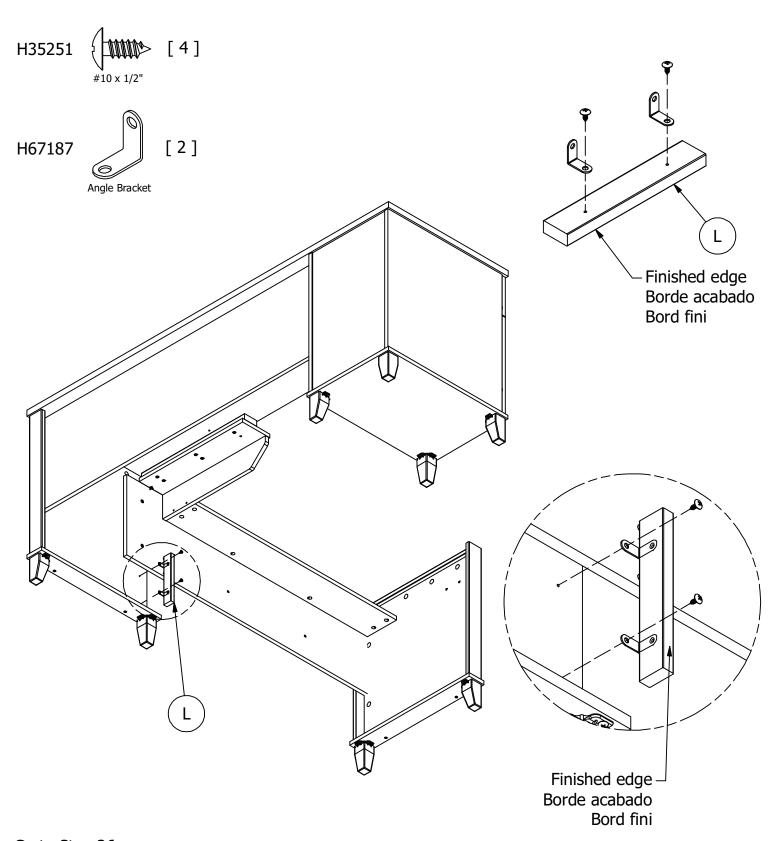






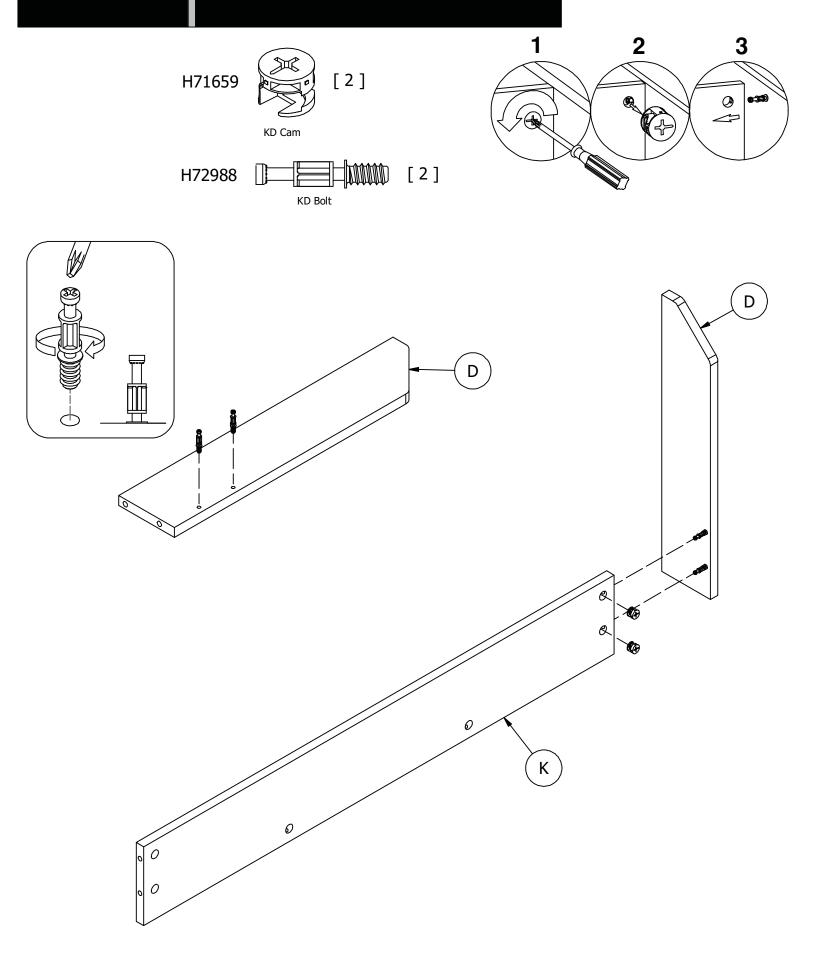


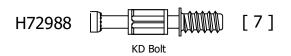
#### Assemble Rail

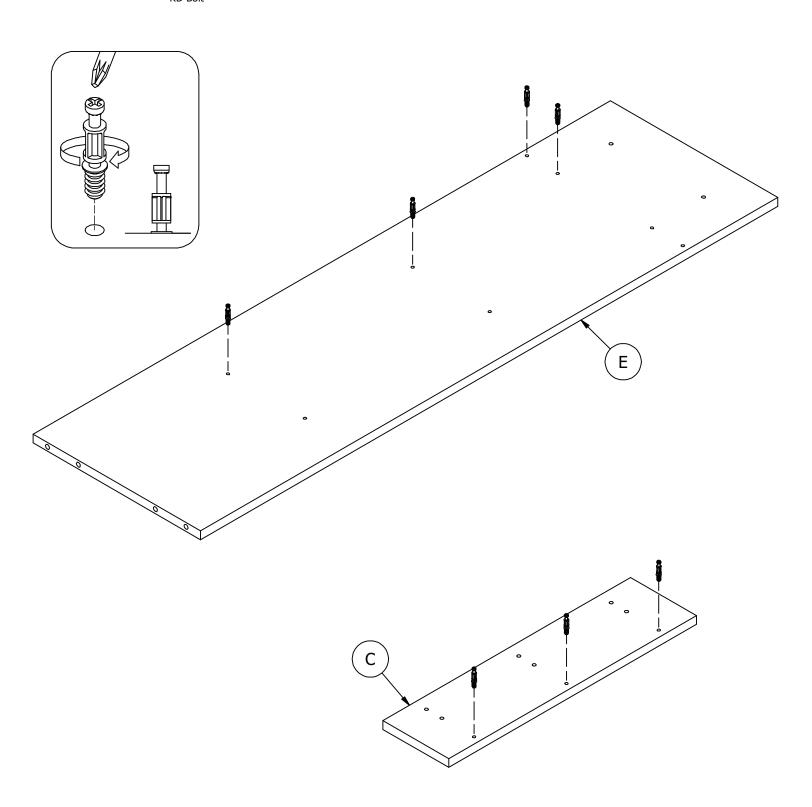


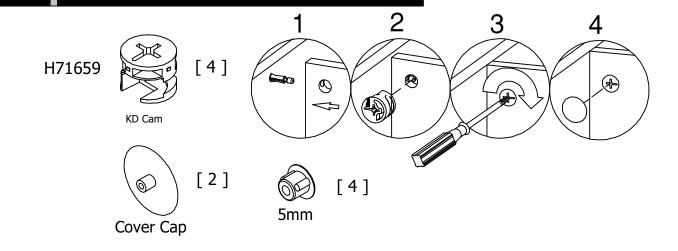
Go to Step 36. Proceda al paso 36. Allez à l'étape 36.

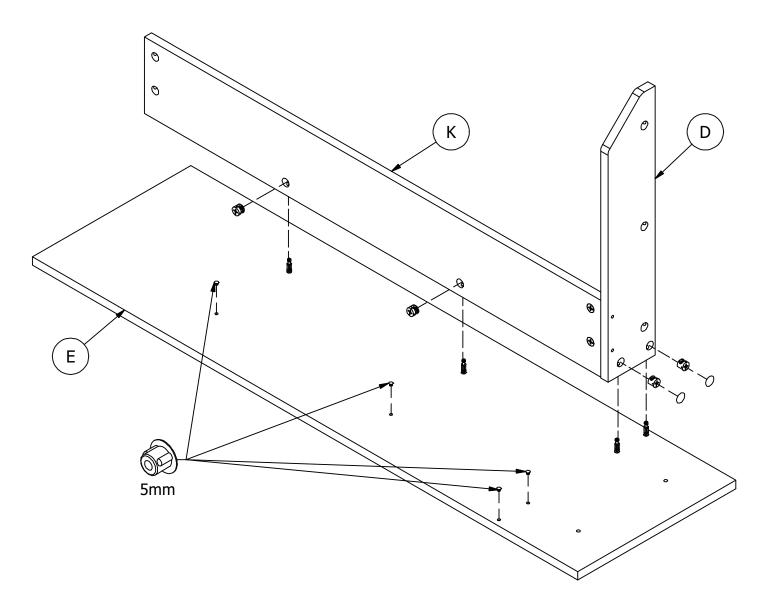
## Assemble Rail

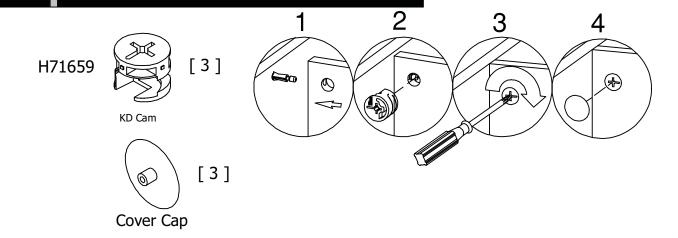


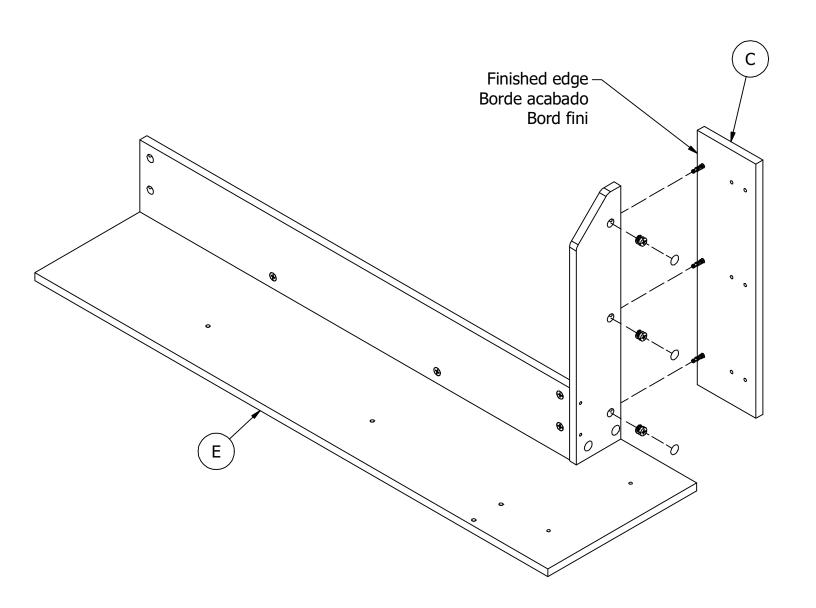




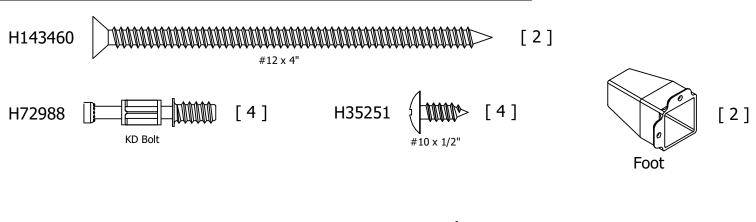


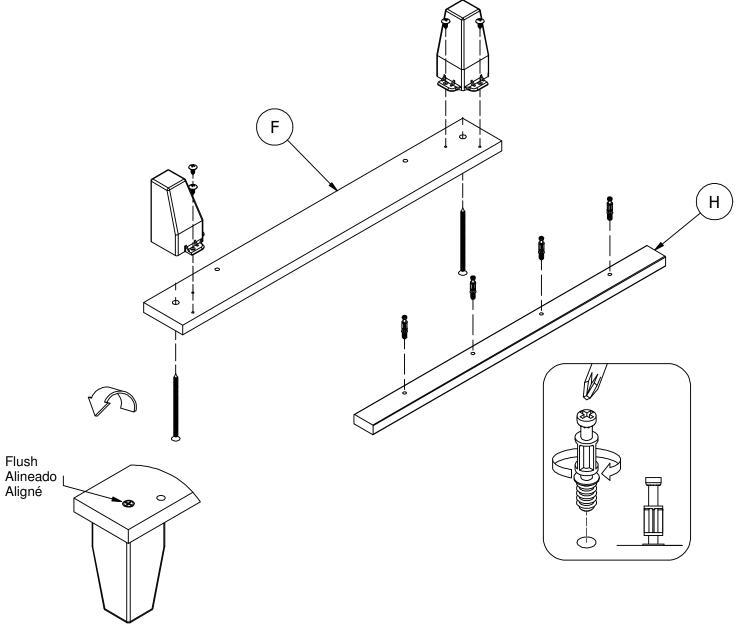






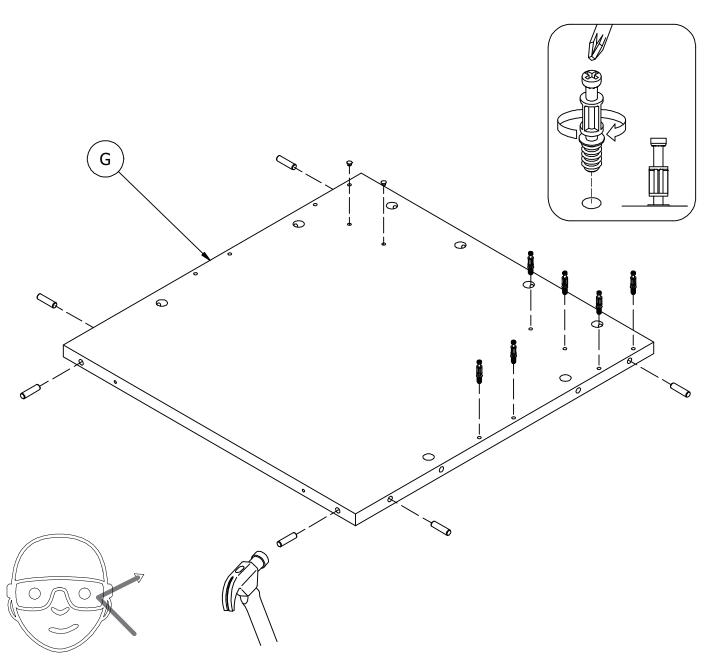
#### Assemble Base



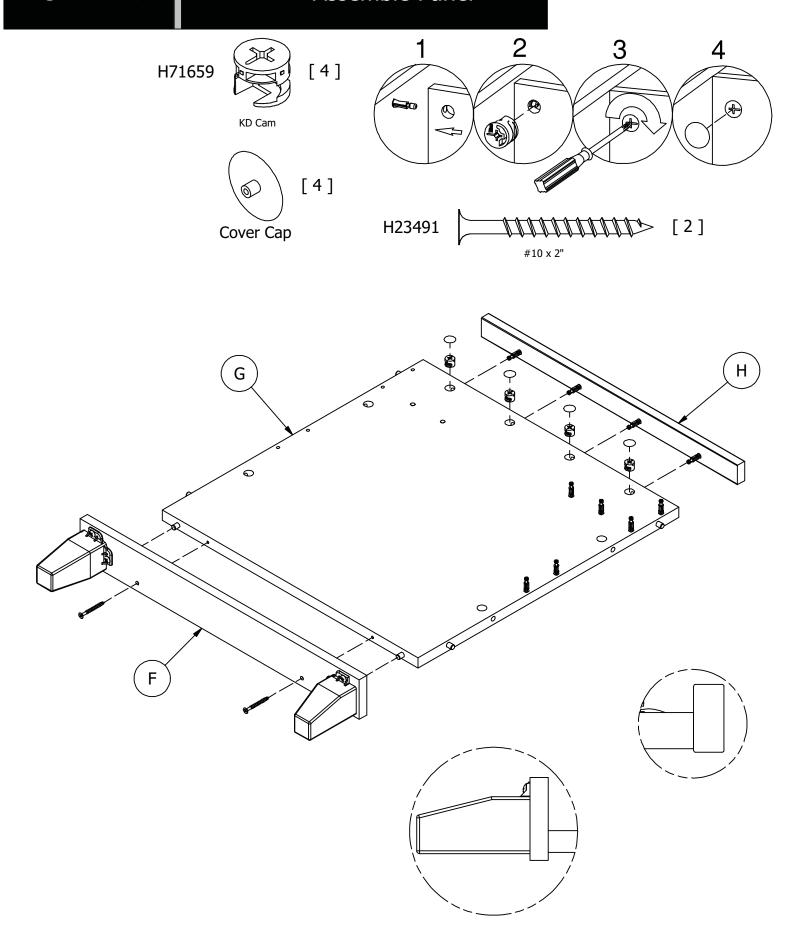


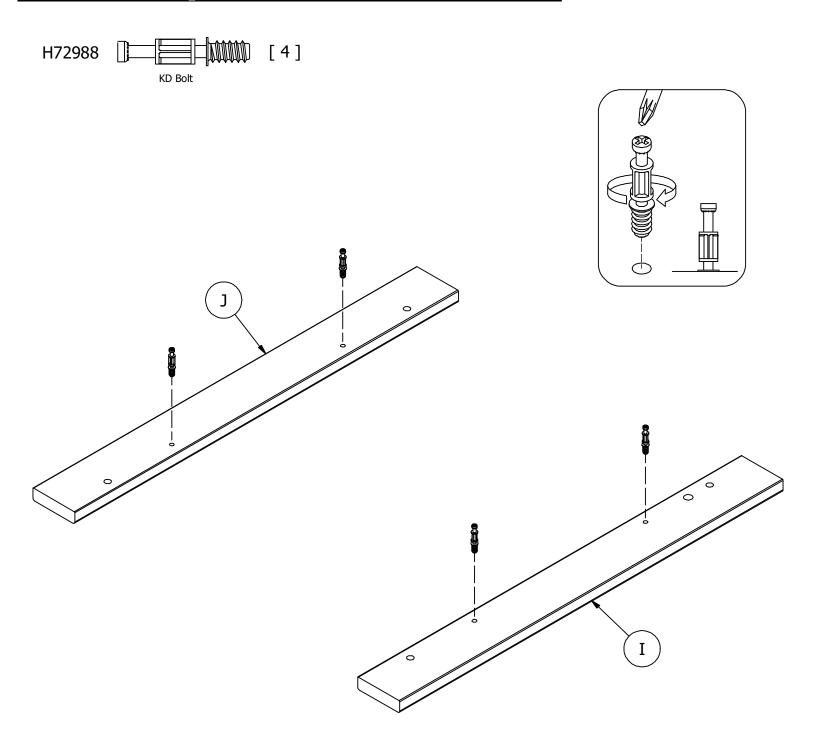
## Prepare Panel



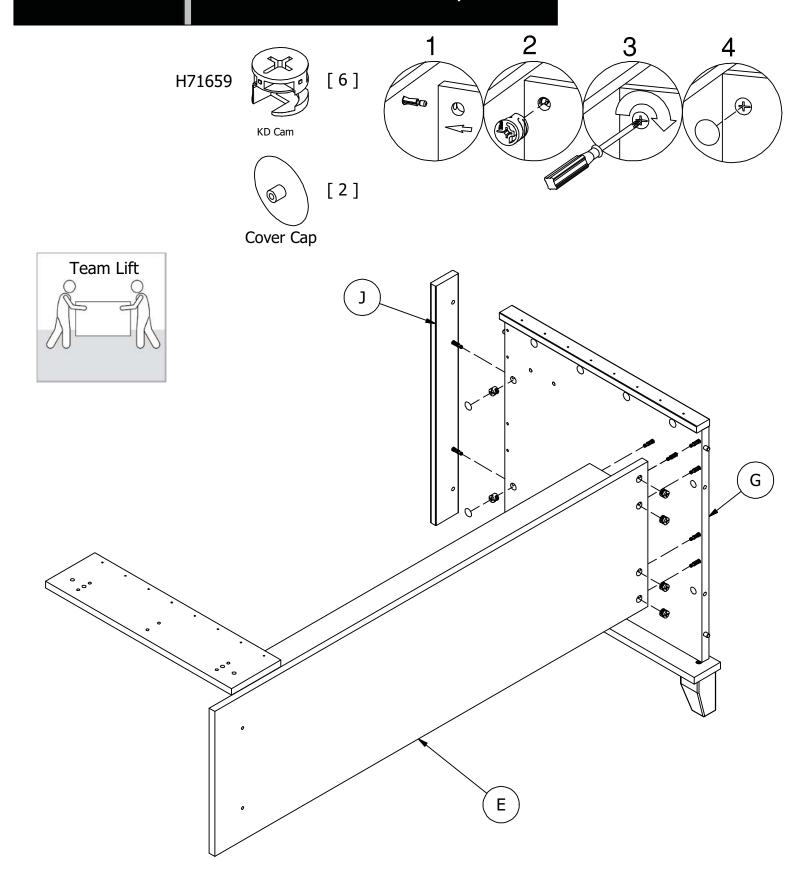


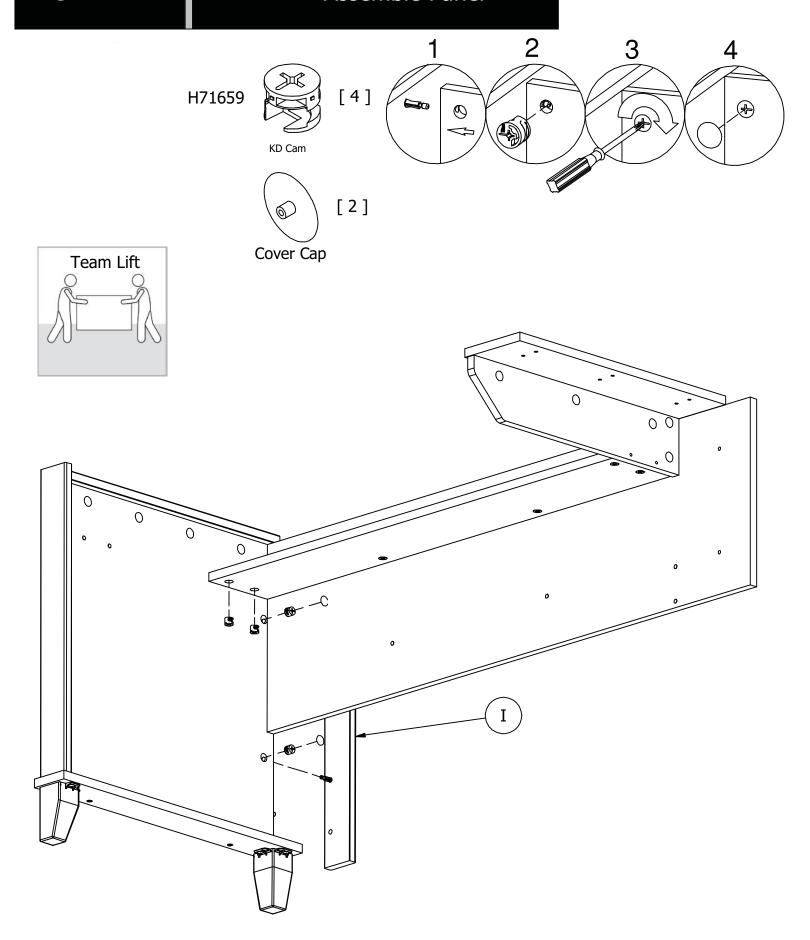
Safety glasses Gafas de seguridad Lunettes de protection

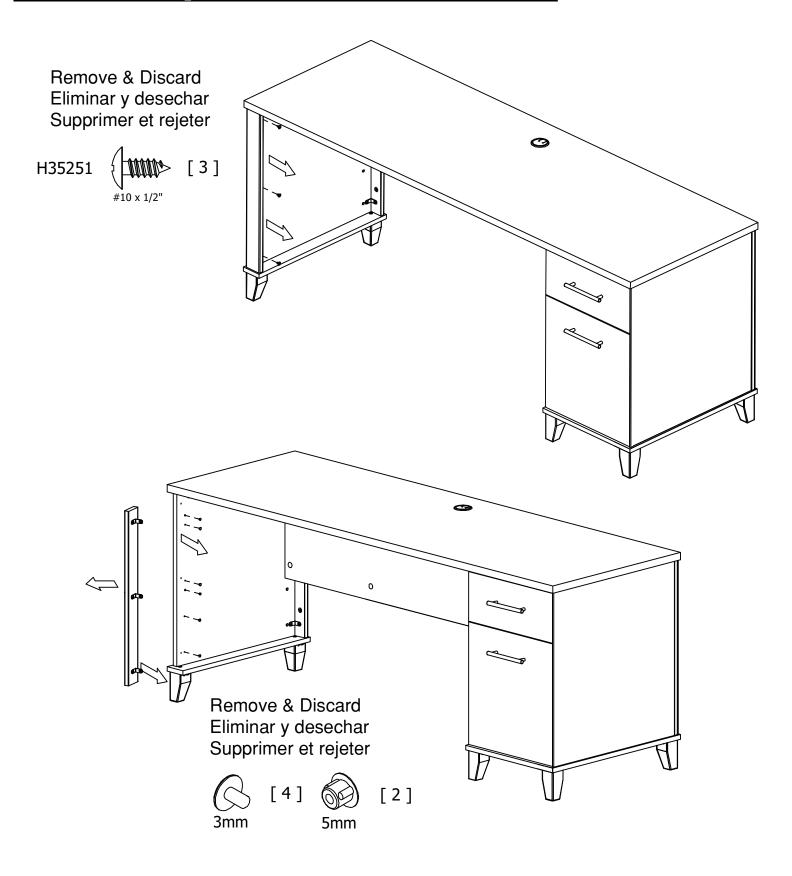


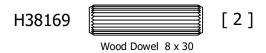


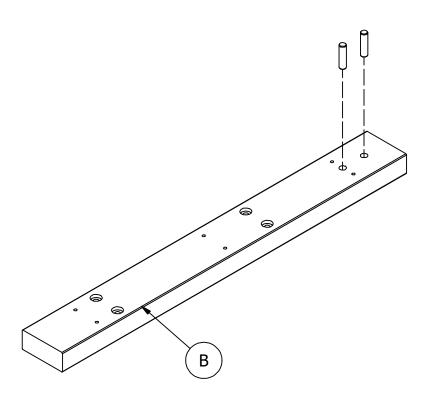
## Assemble Modesty Panel



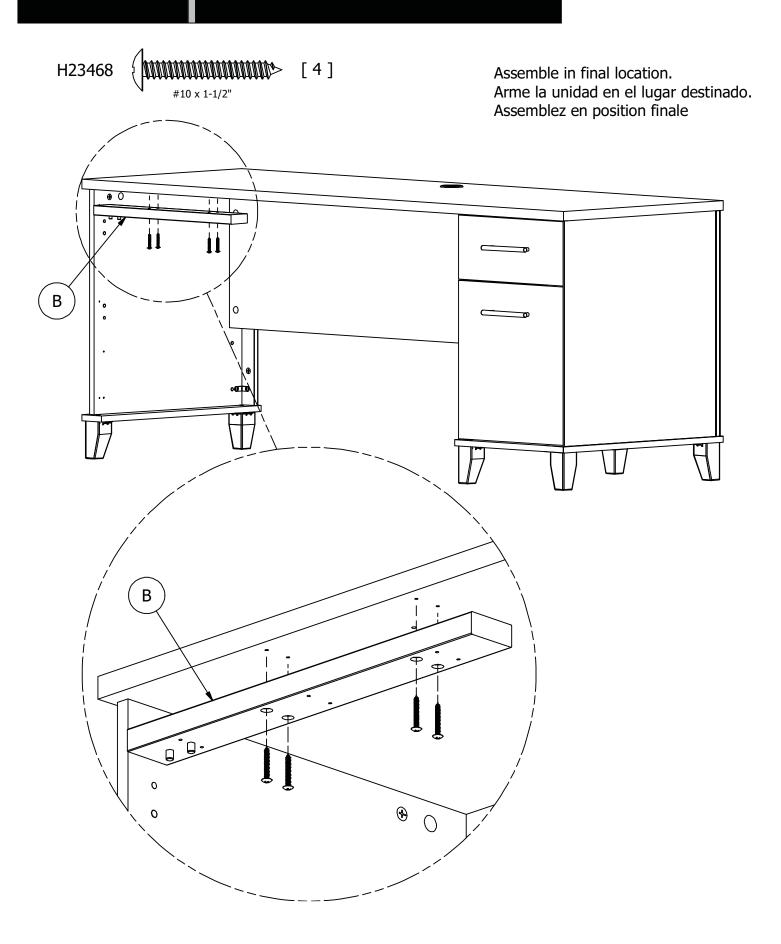


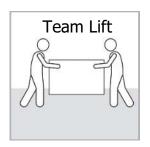


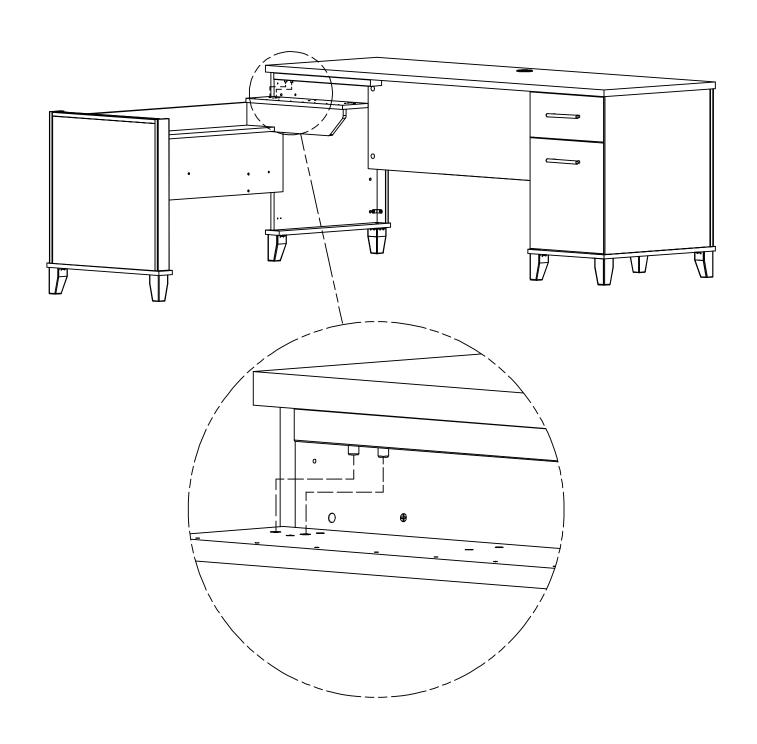




## Assemble Rail

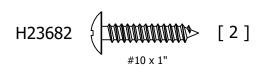


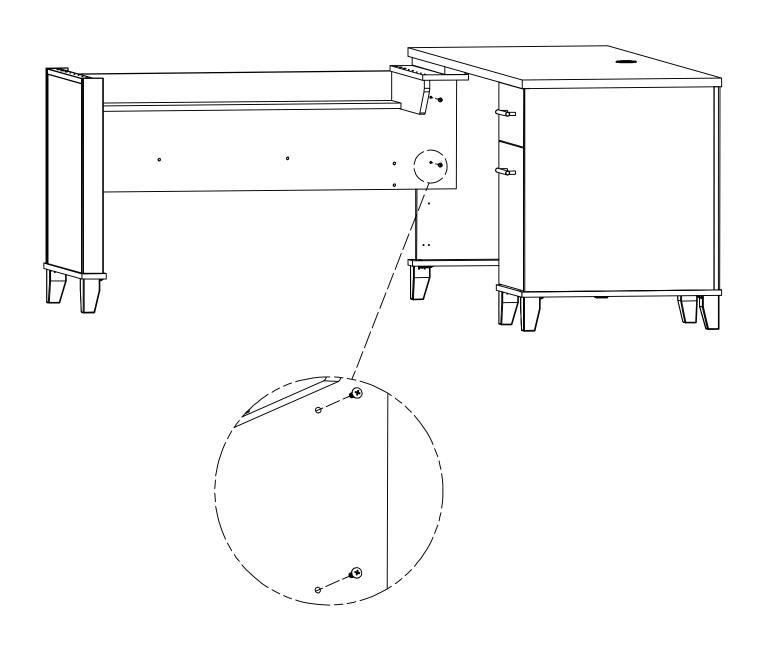


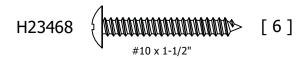


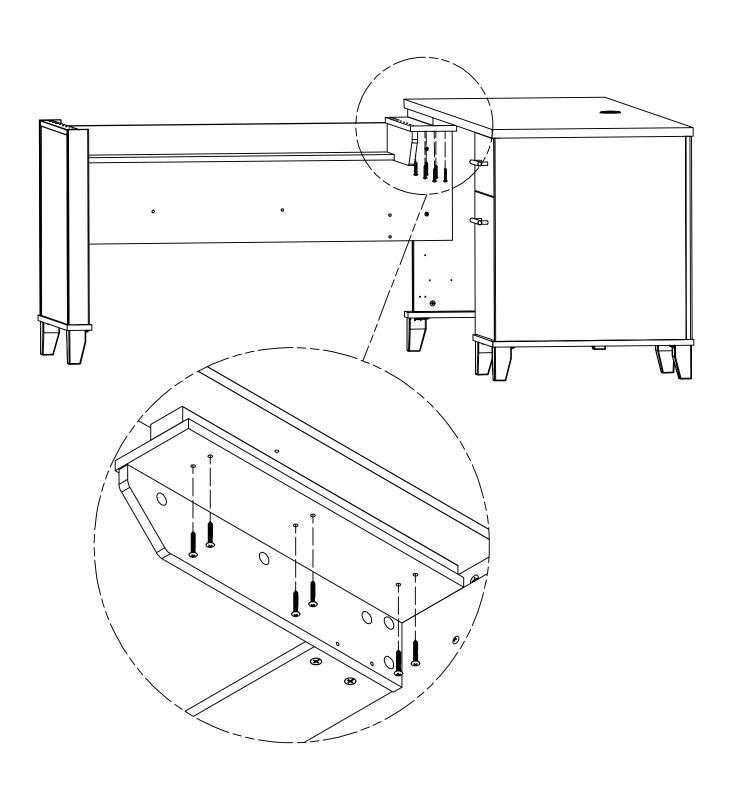
# Attach Modesty Panel



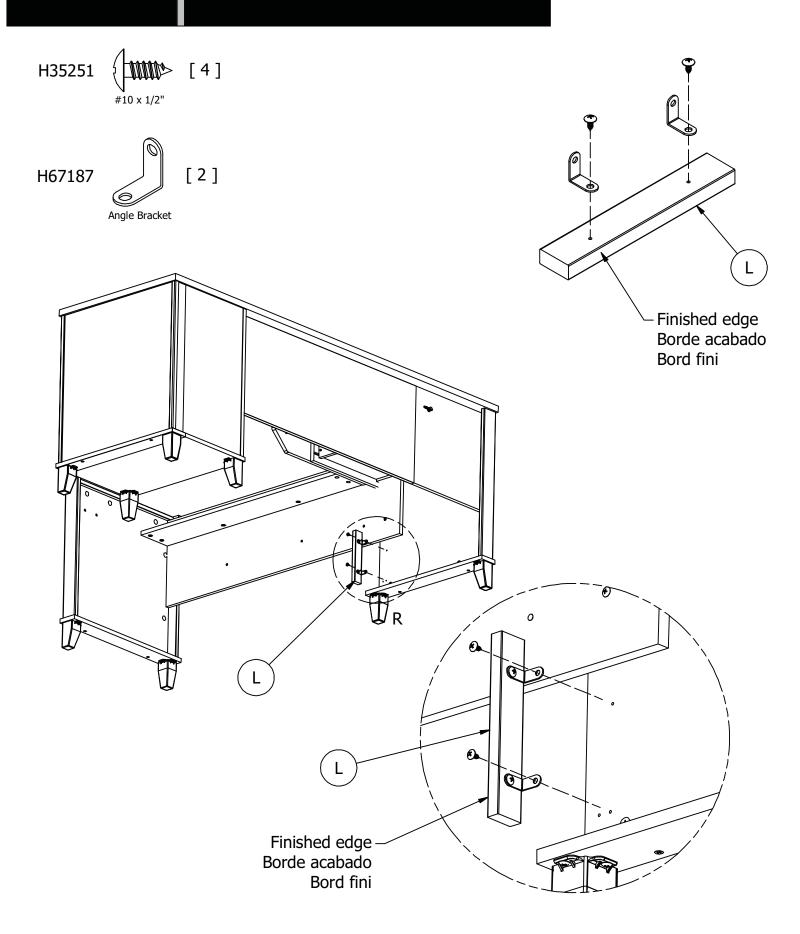






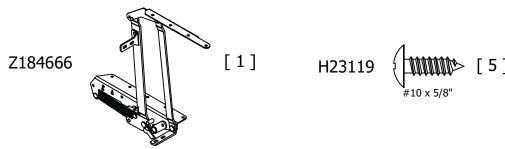


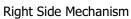
## Attach Rail

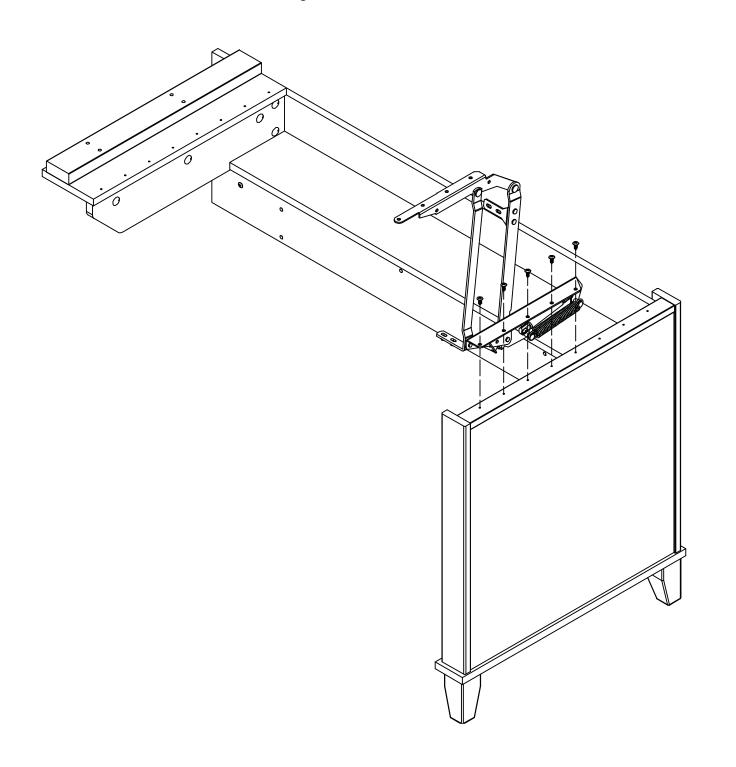


## Attach Stand



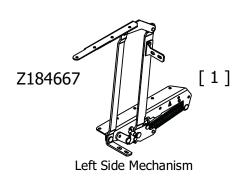


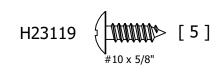


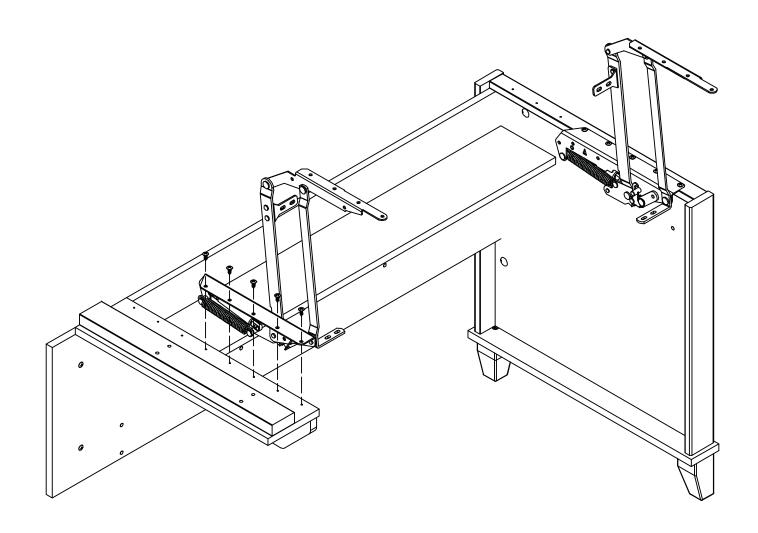


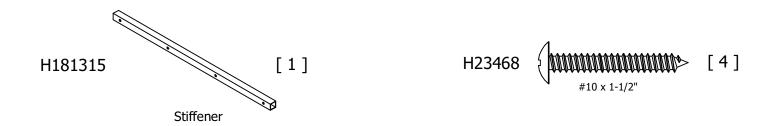
## Attach Stand

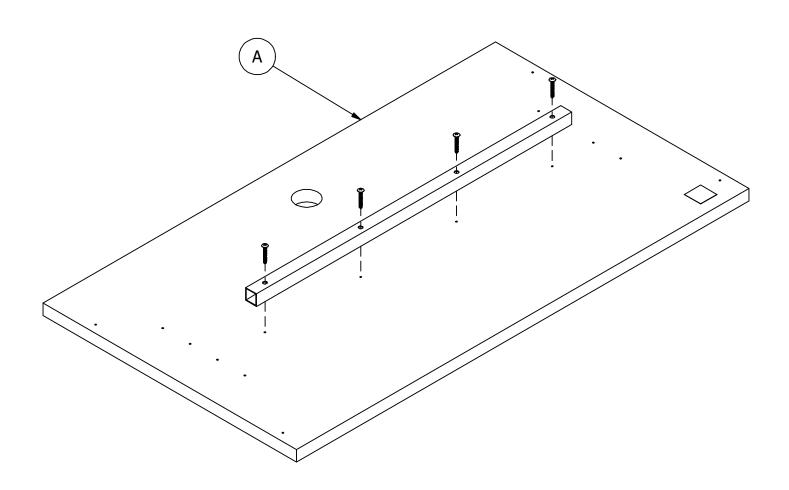




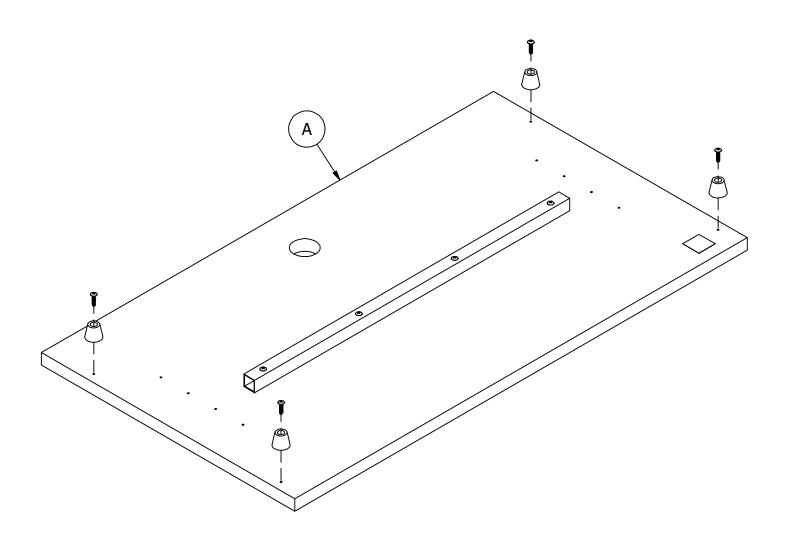




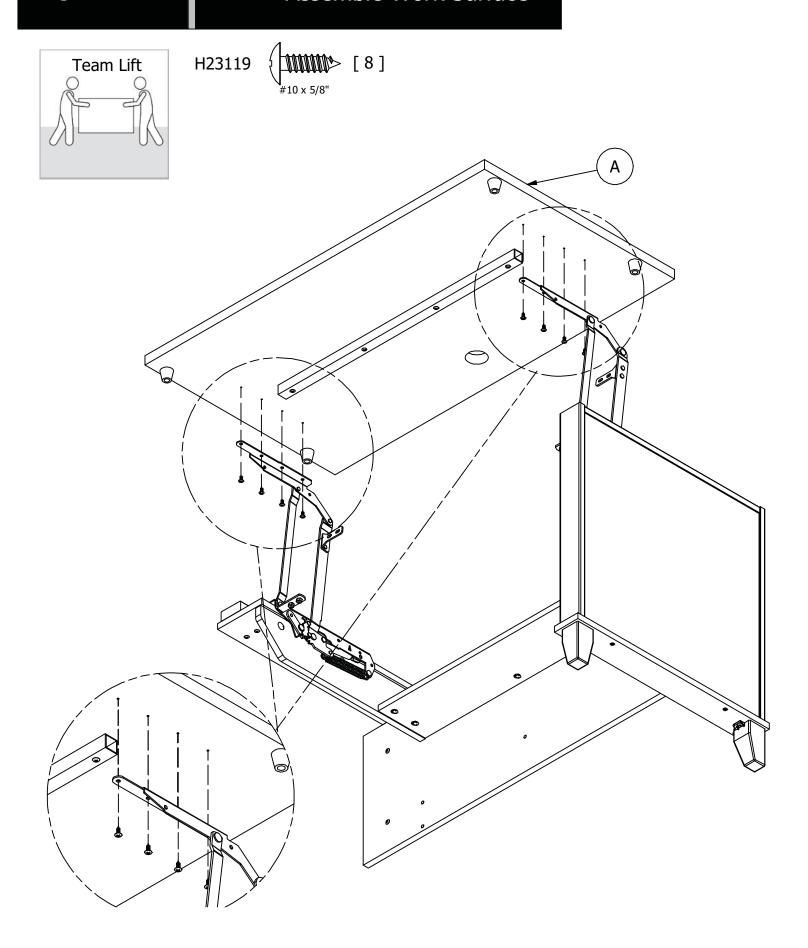




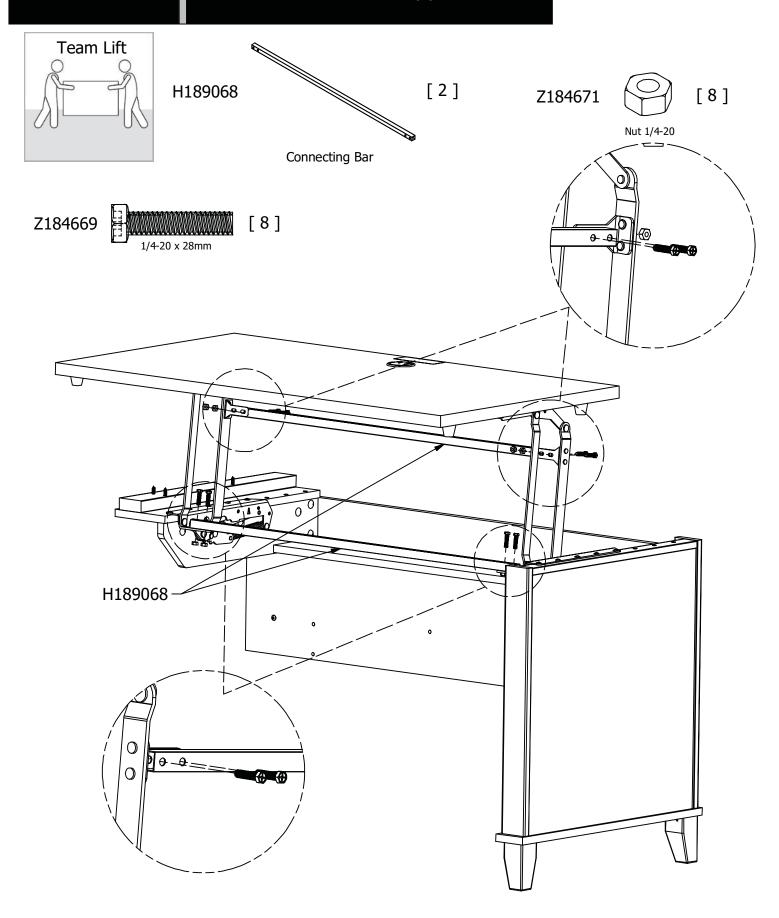




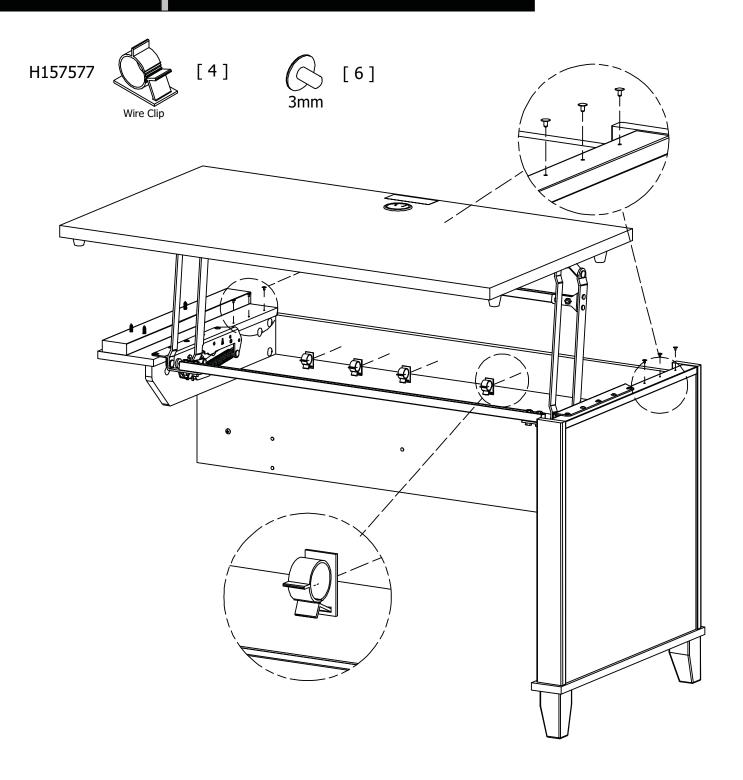
## Assemble Work Surface



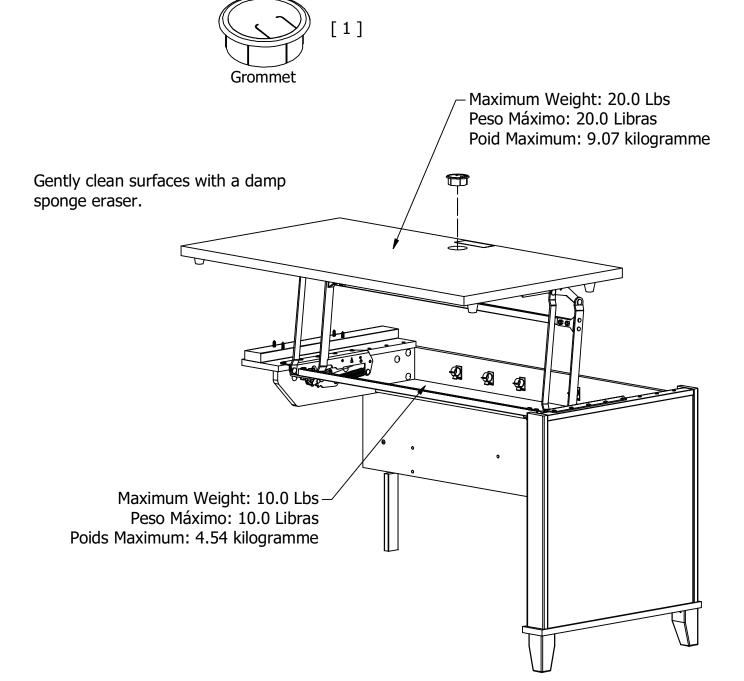
## **Attach Supports**



# Attach Supports

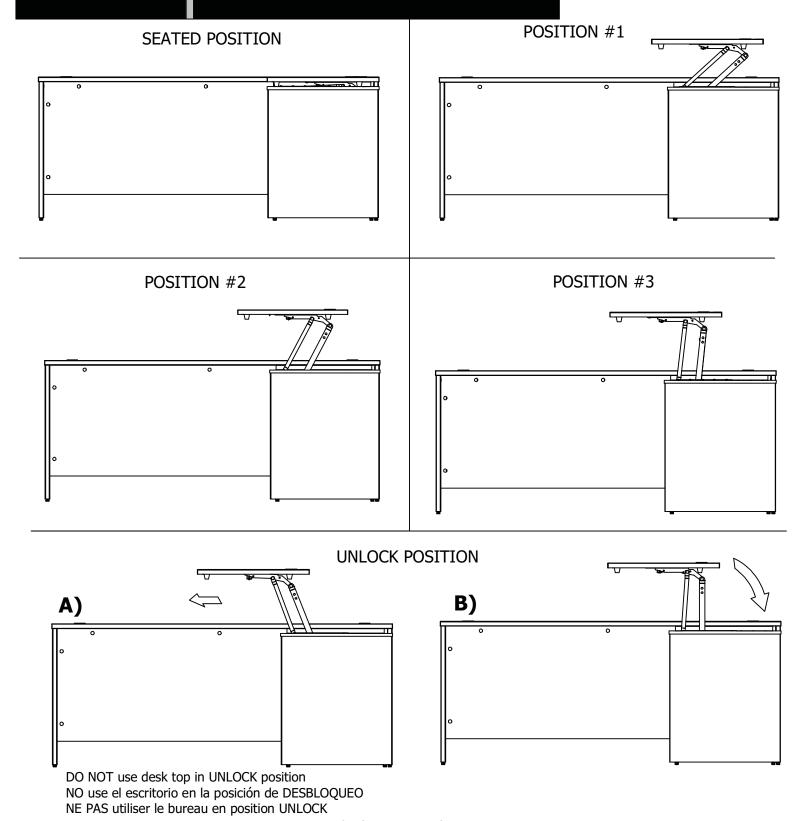


## **Insert Grommet and Loading**



Congratulations! You are all done. If you have any questions or concerns, please call.

### Sit To Stand



#### To return desk to seated position:

- (A) Pull desk top slowly forward until stop
- (A) Tire del escritorio lentamente hacia adelante hasta que se detenga
- (A) Tirez le bureau lentement vers l'avant jusqu'à la butée
- (B) Slowly push desk top down to seated position
- (B) Empuje lentamente la parte superior del escritorio hacia abajo hasta la posición sentada
- (B) Poussez lentement le bureau en position assise

#### WC81042

Α	1	S200554	G	1	W196102
В	1	W196096	Н	1	W196101
С	1	W096097	- 1	1	W196103
D	1	W196098	J	1	W196104
Ε	1	W196100	K	1	W196099
F	1	W196105	L	1	W196106

H73619

[ 13 ]

H184428

5mm

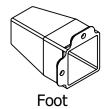
[6]

H192208

[6]

Cover Cap

H193807



[2]

H195624



[1]

### WC81142

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В	1	W200508	Н	1	W200513
С	1	W200509	1	1	W200515
D	1	W200510	J	1	W200516
Ε	1	W200512	K	1	W200511
F	1	W200517	L	1	W200518

H193368



[ 13 ] H193369



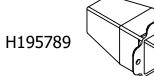
[6]

H187286



[6]

Cover Cap



Foot

[2]

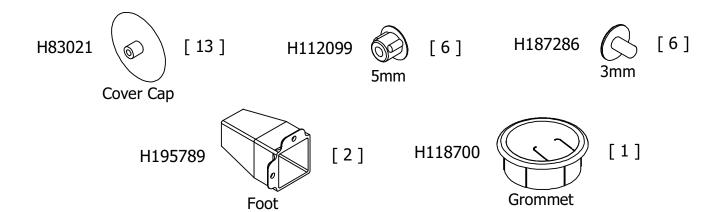
H151407



[1]

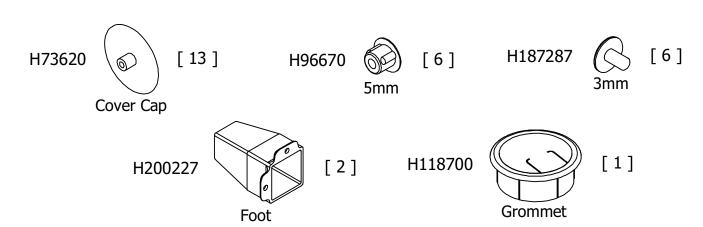
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Ε	1	W195893	K	1	W195892
F	1	W195898	L	1	W195899



### WC81342

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В	1	W200414	Н	1	W200419
С	1	W200415	- 1	1	W200421
D	1	W200416	J	1	W200422
Ε	1	W200418	K	1	W200417
F	1	W200423	L	1	W200424



### WC81442

Α	1	S189689	G	1	W189441
В	1	W189435	Н	1	W189440
С	1	W189436	- 1	1	W189442
D	1	W189437	J	1	W189443
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H87676

[ 13 ]

H100012

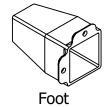
5mm

[6] H187287

[6]

Cover Cap

H149999



[2]

H118700



[1]

### WC81542

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В	1	W193959	Н	1	W193964
С	1	W193960	I	1	W193966
D	1	W193961	J	1	W193967
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H92521



[ 13 ] H92523

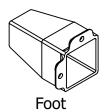


[6] H187288



Cover Cap

H193807



[2]

H118700



[1]

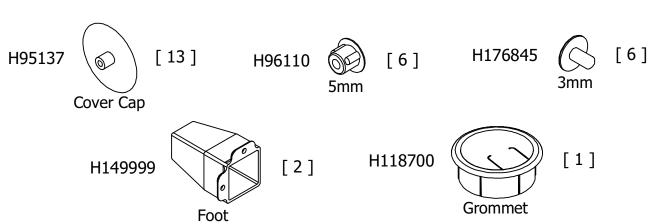
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С	1	W189261	- 1	1	W189267
D	1	W189262	J	1	W189268
Ε	1	W189264	Κ	1	W189263
F	1	W189269	1	1	W189270

Foot

#### WC81742

Α	1	S189687	G	1	W189429
В	1	W189688	Н	1	W189428
C	1	W189424	1	1	W189430
D	1	W189425	J	1	W189431
Ε	1	W189427	K	1	W189426
F	1	W189432	L	1	W189433



#### WC81842

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С	1	W189413	- 1	1	W189419
D	1	W189414	J	1	W189420
Ε	1	W189416	K	1	W189415
F	1	W189421	- 1	1	W189422

[13] H63904 [6] H171232 [6] H73621 Cover Cap [2] H118700 [1] H177601 Foot

#### WC81942

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С	1	W196097	- 1	1	W196103
D	1	W196098	J	1	W196104
Ε	1	W196100	Κ	1	W196099
F	1	W196105	- 1	1	W196106

